MARUTI INDUSTRIES
MAKE YOUR FRICTION LESS GROWTH

12C, Aryan Estate, Opp. Sandhiyapool,
Haria College Main Road, Jamnagar – 361004, Gujarat
+91 72270 78484 / 70432 11113 · marutiwaxroll@gmail.com
waxproduct.com · GSTIN 24CVFPK5041M1ZH

Wax Roll & Wax Bar – Size Chart

Spinning mill & autoconer wax rolls · Loom wax bars · Sizes as OD × ID × Height (mm)

Document	Issue date	Product HSN	Grades
MI/SC/WR/01	19 Oct 2026	34049090	WR-MI-10 to WR-MI-300

Available sizes

Sr.	Wax roll / bar size	Suitable machine	Hole type	Box packing
1	**38 × 15.2 × 20 mm**	Cone Winders	Circular	1000 pcs
2	**38 × 15.2 × 26 mm**	Cone Winders	Circular	1000 pcs
3	**38 × 15.2 × 45 mm**	Schlafhorst / Savio	Circular	600 pcs
4	**38 × 13 × 20 mm**	Murata Jet Spg (MJS)	Circular	1000 pcs
5	**38 × 13 × 32 mm**	Murata Autoconer	Circular	800 pcs
6	**38 × 13 × 45 mm**	Murata (21C Model)	Circular	600 pcs
7	**45 × 12.5 × 20 mm**	SSM Winders	Square	On request
8	**45 × 12.5 × 25 mm**	MVS Winders	Square	On request
9	**45 × 12.5 × 45 mm**	Reiter	Square	On request
10	**45 × 14 × 25 mm**	SSM Winders	Square	On request
11	**45 × 14 × 45 mm**	SSM Winders	Square	On request
12	**45 × 15.4 × 15 mm**	SSM Winders	Circular	On request
13	**45 × 15.4 × 20 mm**	SSM Winders	Circular	On request
14	**45 × 15.4 × 25 mm**	SSM Winders	Circular	On request
15	**50 mm dia × 450 mm (Round Bar)**	Wax Round Bar – Looms	Solid	30 nos
16	**70 mm × 650 mm (Triangle Bar)**	Wax Triangle Bar – Looms	Solid	30 nos

Wax roll grades

Grade	Structure / melting point	Recommended use
WR-MI-10 Green	Coarse crystalline · 59–61 °C	Universal – cotton, wool, rayon, acrylic & blends
WR-MI-20 Yellow	Very coarse crystalline · 60–62 °C	Medium & fine counts, warm mills
WR-MI-30 Blue	Very coarse crystalline · 56–58 °C	Soft-twist & bleached yarn, low tension
WR-MI-40 Pink	Coarse crystalline · 59–61 °C	Water-soluble – yarn to be dyed / bleached
WR-MI-50 Lemon Yellow	Very coarse crystalline · 60–62 °C	Water-soluble, ambient above 75 °F
WR-MI-300 White	Fine crystalline · 75–80 °C	Hosiery yarn conditioned at high temperature
WR-MI-112 White Blended	Coarse crystalline · 62–64 °C	Medium & fine count cotton / polyester hosiery

Custom OD, ID and height available on request. Values are typical and confirmed per order. To order online visit **waxproduct.com/wax-roll** or WhatsApp **+91 72270 78484** with your machine model.